



Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.

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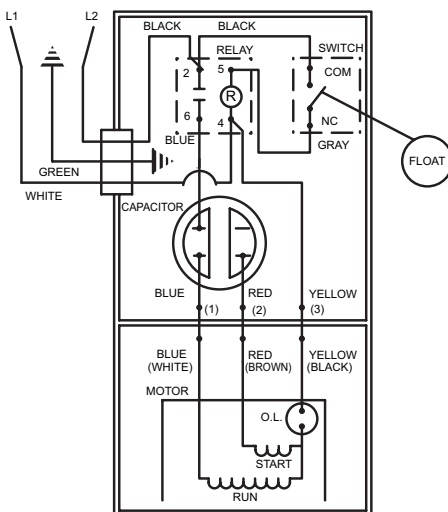
REPLACEMENT PARTS LIST FOR MODELS: M161 AUTOMATIC 115V D161 AUTOMATIC 230V N161 NONAUTOMATIC 115V E161 NONAUTOMATIC 230V

Consult factory for all other Models

TO ORDER REPLACEMENT PARTS:

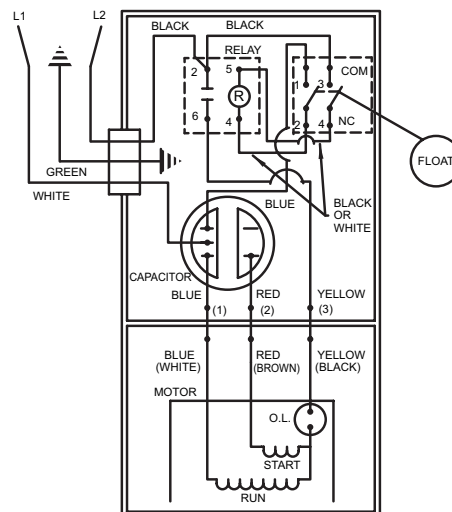
PLEASE FURNISH THE FOLLOWING INFORMATION:

- Model Number.
- Part Number of Pump.
(If manufactured prior to June 1988, give 2 letter date code following Model No.)
- Part Number and Description of part.



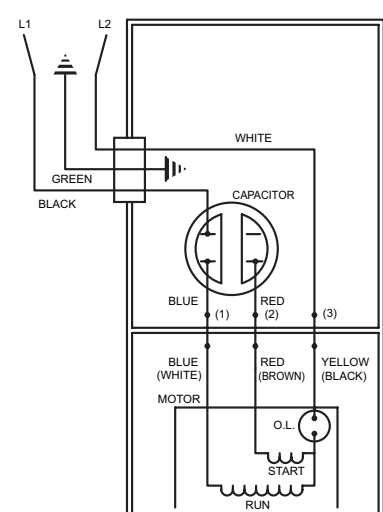
002398B

WIRING DIAGRAM FOR MODELS
"M161-A" and "D161-A"
2/85 (NR) thru 8/86 (US)



004622

WIRING DIAGRAM FOR MODELS
"M161-B", "M161-C", "M161-D", & "M161-E"
"D161-B"
9/86 (VS) to Current



002397

WIRING DIAGRAM FOR MODELS
"N161-A", "N161-B", "N161-C", "N161-D", & "N161-E"
"E161-A", "E161-B"
2/85 (NR) to Current

REPLACEMENT PARTS LIST FOR MODELS "M161"

See page 6 for "M161" illustration.

REF. NO.	DESCRIPTION	QTY	NOTES	MODELS: M161-A				
				M161-B	M161-C	M161-D	M161-E	
				2/85 NR thru 8/86 US	9/86 VS thru 8/90	9/90 thru 10/98	11/98 thru 4/03	5/03 thru Current
1	Case, Sw. & Cord	1	2,3	002506	004746	006292	006292	014155
2	• Handle	1		217069	217069	217069	217069	217069
3	Cord, Term & Seal	1	3	002507	002507	006290	006290	014168
4	Clamp, Strain Relief	1	3	001770	001770	NA	NA	013764
5	• Seal, Cord-Asm & Str Rif	1	3	094032	094032	004375	004375	015634
6	Case-Mach	1	2,3	004746	004614	004633	004633	014154
7	• Guard	1		001023	001023	001023	001023	001023
8	• Arm & Seal Asm	1	2	002379	004745	004745	004745	004745
9	• Gasket, Case/Cover	1		001011	001011	001011	001011	001011
10	Switch Asm	1	2	002380	004744	004744	004744	004744
□	Lead Wire (Gray)	1		002609	002609	002609	NA	NA
11	• Wire Pkg (5) Wires	1		001070	004749	004749	004749	004749
12	Capacitor & Clamp Asm	1		003575	003575	003575	003575	003575
13	Relay	1		217092	217092	217092	217092	217092
14	Float, Plastic	1		094039	094039	094039	094039	094039
15	Guide Asm, Flt Rod	1		001072	001072	001072	001072	001072
16	Rod Asm, Flt	1		003083	003083	003083	003083	003083
17	Housing, Mtr- & Str	1	1,6	002497	002497	002497	002497	002497
18	Bearing, Sleeve	1		001012	001012	001012	001012	001012
19	• Plug, Test-White	2		034090	034090	034090	034090	034090
20	• Seal, Thru Wall Term	3		003402	003402	003402	003402	003402
21	Rotor & Brg	1	6	002701	002701	002701	002701	002701
22	Bearing, Radial	1		001013	001013	001013	001013	001013
23	• Seal, Mtr Hsg	1		001014	001014	001014	001014	001014
24	• Oil, Dielectric	1		002383	002383	002383	002383	003168
25	Adapter-Mach	1		001003	001003	001003	001003	001003
26	• Seal, Shaft	1		002430	002430	002430	002430	002430
27	Flange Pkg 2" Npt	1		217024	217024	217024	217024	10-1305
	Flange Pkg 3" Npt	1		317024	317024	317024	317024	10-1306
28	Impeller "161"	1		004307	004307	004307	004307	004307
29	Housing, Pump-Mach	1		004188	004188	004188	004188	004188
30	Strainer Plate	1		137008	137008	137008	137008	137008
31	• Screw, .25-20 X .75 HHm-SS	4		001916	001916	001916	001916	001916
32	• Screw, .313-18 X 1" HH Cap-SS	4		002608	002608	002608	002608	002608
33	• Screw, #10-24 X.375 RHM-SI SS	2		001883	001883	001883	001883	001883
34	• Screw, #6-32x.438 Rhsltp"1"Stlzi	2		001877	004644	004644	004644	004644
35	• Sem, 10-24x.375HH-SI Tc.688 Wash	2		002000	002000	002000	002000	002000
36	• Washer, SS-1.25"Odx.562"Idx.078	2		002115	002115	002115	002115	002115
37	• Screw, .5-13 X 2 HH Cap-SS	2		001909	001909	001909	001909	001909
38	• Screw, #6-32x.25RHM SI Tc Stlgr	4		001877	001877	001877	001877	001877
39	• Screw, .25-20x1" HHm-SS	4		007790	007790	007790	007790	007790
□	Rebuild Kit			002509	004747	004747	004747	016103

• Items included in Rebuild Kit.

□ Not shown in illustration.

NOTES:

- 1) Mtr. Hsg., Brg., Stator & Term. (Item 17) is preassembled at the factory and must be replaced as a unit. Stator is permanently attached to the Motor Housing. Plug (Item 19); Seal, Thru Wall Term. (Item 20) and Bearing - Upper (Item 18) are replaceable.
- 2) When ordering these parts, customer must identify if switch is a General Electric switch.
- 3) If an "X" follows Model No., or Date Mfg. on ID tag, consult factory for ordering of this part.
- 4) See FM0160 Parts Price Sheet for listing of parts prices.
- 5) "NA" indicates, not applicable.
- 6) When ordering specify either GE or Emerson Motor.

DATE CODE OF MANUFACTURE FROM 12/70 to 12/88

1st LETTER MONTH		2nd LETTER YEAR			
M --- JAN.	T --- JULY	A --- 1971	G --- 1977	O --- 1983	
N --- FEB.	U --- AUG.	B --- 1972	H --- 1978	P --- 1984	
O --- MARCH	V --- SEPT.	C --- 1973	I --- 1979	R --- 1985	
P --- APRIL	W --- OCT.	D --- 1974	J --- 1980	S --- 1986	
R --- MAY	X --- NOV.	E --- 1975	M --- 1981	T --- 1987	
S --- JUNE	Y --- DEC.	F --- 1976	N --- 1982	U --- 1988	

NOTE: Four digit (MMYY) date of mfg. used after June, 1988.
IE: MMYY = 0192 = Jan. 1992

REPLACEMENT PARTS LIST FOR MODELS "D161"

See page 6 for "D161" illustration.

MODELS: D161-A					D161-B
REF. NO.	DESCRIPTION	QTY	NOTES	2/85 NR thru 8/86 US	9/86 VS thru Current
1	Case, Sw.& Cord	1	2,3	002378	004748
2	• Handle	1		217069	217069
3	Cord, Term & Seal	1	3	002429	002429
4	Clamp, Strain Relief	1	3	001770	001770
5	• Seal, Cord-Asm & Str Rlf	1	3	094032	094032
6	Case-Mach	1	2,3	001007	004614
7	• Guard	1		001023	001023
8	• Arm & Seal Asm	1	2	002379	004745
9	• Gasket, Case/Cover	1		001011	001011
10	Switch Asm	1	2	002380	004744
11	• Wire Pkg (5) Wires	1		001070	004749
12	Capacitor & Clamp Asm	1		002381	002381
13	Relay	1		217093	217093
14	Float, Plastic	1		094039	094039
15	Guide Asm, Fit Rod	1		001072	001072
16	Rod Asm, Fit	1		003083	003083
17	Housing, Mtr & Str	1	1,6	002504	002504
18	Bearing, Sleeve	1		001012	001012
19	• Plug, Test-White	2		034090	034090
20	• Seal, Thru Wall Term	3		003402	003402
21	Rotor & Brg	1	6	002691	002691
22	Bearing, Radial	1		001013	001013
23	• Seal, Mtr Hsg	1		001014	001014
24	• Oil, Dielectric	1		002383	002383
25	Adapter-Mach	1		001003	001003
26	• Seal, Shaft	1		002430	002430
27	Flange Pkg 2" Npt	1		217024	217024
	Flange Pkg 3" Npt	1		317024	317024
28	Impeller "161"	1		004307	004307
29	Housing,Pump-Mach	1		004188	004188
30	Strainer Plate	1		137008	137008
31	• Screw, .25-20 X .75 HHm-SS	4		001916	001916
32	• Screw, .313-18 X 1" HH Cap-SS	4		002608	002608
33	• Screw, #10-24 X.375 RHM-SI SS	2		001883	001883
34	• Screw, #6-32x.438 Rhsltp"1"Stlzi	2		001877	004644
35	• Sem, 10-24x.375HH-SI Tc.688 Wash	2		002000	002000
36	• Washer, SS-1.25"Odx.562"ldx.078	2		002115	002115
37	• Screw, .5-13 X 2 HH Cap-SS	2		001909	001909
38	• Screw, #6-32x.25RHM SI Tc Stlgr	4		001877	001877
39	• Screw, .25-20x1" HHm-SS	4		007790	007790
▣	Rebuild Kit			002509	004747

• Items included in Rebuild Kit.

▣ Not shown in illustration.

NOTES:

- 1) Mtr. Hsg., Brg., Stator & Term. (Item 17) is preassembled at the factory and must be replaced as a unit. Stator is permanently attached to the Motor Housing. Plug (Item 19); Seal, Thru Wall Term. (Item 20) and Bearing - Upper (Item 18) are replaceable.
- 2) When ordering these parts, customer must identify if switch is a General Electric switch.
- 3) If an "X" follows Model No., or Date Mfg. on ID tag, consult factory for ordering of this part.
- 4) See FM0160 Parts Price Sheet for listing of parts prices.
- 5) "NA" indicates, not applicable.
- 6) When ordering specify either GE or Emerson Motor.

REPLACEMENT PARTS LIST FOR MODELS "N161"

See page 6 for "N161" illustration.

REF. NO.	DESCRIPTION	QTY	NOTES	MODELS: N161-A				
				2/85 NR thru 8/86 US	9/86 VS thru 8/90	9/90 thru 10/98	11/98 thru 4/03	5/03 thru Current
1	• Handle	1		217069	217069	217069	217069	217069
2	Cover & Cord	1	2	002499	002499	006293	006293	014158
3	Cord, Term, & Seal	1	2	002508	002508	006291	006291	014169
4	Clamp, Strain Relief	1	2	001770	001770	001770	001770	013764
5	Seal Asm., Cord & Strain Relief	1	2	094032	094032	004375	004375	015634
6	Cover-Mach	1	2,3	001077	001077	004372	004372	014150
7	• Gasket, Case/Cover	1		001011	001011	001011	001011	001011
8	• Wire Pkg (5) Wires	1		001070	004749	004749	004749	004749
9	Capacitor & Clamp Asm	1		003575	003575	003575	003575	003575
10	Housing, Mtr & Str	1	1,5	002497	002497	002497	002497	002497
11	Bearing, Sleeve	1		001012	001012	001012	001012	001012
12	• Plug, Test-White	2		034090	034090	034090	034090	034090
13	Seal Thru Wall Term	3		003402	003402	003402	003402	003402
14	Rotor & Brg	1	5	002701	002701	002701	002701	002701
15	Bearing, Radial	1		001013	001013	001013	001013	001013
16	• Seal, Mtr Hsg	1		001014	001014	001014	001014	001014
17	• Oil, Dielectric	1		002383	002383	002383	002383	003168
18	Adapter-Mach	1		001003	001003	001003	001003	001003
19	• Seal, Shaft	1		002430	002430	002430	002430	002430
20	Flange Pkg 2" Npt	1		217024	217024	217024	217024	10-1305
	Flange Pkg 3" Npt	1		317024	317024	317024	317024	10-1306
21	Impeller "161"	1		004307	004307	004307	004307	004307
22	Housing, Pump-Mach	1		004188	004188	004188	004188	004188
23	Strainer Plate	1		137008	137008	137008	137008	137008
24	• Screw, .25-20 X .75 HHm-SS	4		001916	001916	001916	001916	001916
25	• Screw, .313-18 X 1"HH Cap-SS	4		002608	002608	002608	002608	002608
26	• Screw, #10-24 X.375 RHM-SI SS	2		001883	001883	001883	001883	001883
27	• Sem, 10-24x.375HH-SI Tc.688 Wash	2		002000	002000	002000	002000	002000
28	• Screw, .5-13 X 2 HH Cap-SS	2		001909	001909	001909	001909	001909
29	• Washer, SS-1.25"Odx.562"ldx.078	2		002115	002115	002115	002115	002115
30	• Screw, #6-32x.25RHM SI Tc Stgr	4		001877	001877	001877	001877	001877
31	• Screw, .25-20x1" HHm-SS	4		007790	007790	007790	007790	007790
▣	Rebuild Kit			002509	004747	004747	004747	014193

• Items included in Rebuild Kit.

▣ Not shown in illustration.

NOTES:

- 1) Mtr. Hsg., Brg., Stator & Term. (Item 10) is preassembled at the factory and must be replaced as a unit. Stator is permanently attached to the Motor Housing. Plug (Item 12); Seal, Thru Wall Term. (Item 13) and Bearing - Upper (Item 15) are replaceable.
- 2) If an "X" follows Model No., or Date Mfg. on ID tag, consult factory for ordering of this part.
- 3) See FM0160 Parts Price Sheet for listing of parts prices.
- 4) "NA" indicates, not applicable.
- 5) When ordering specify either GE or Emerson Motor.

REPLACEMENT PARTS LIST FOR MODELS "E161"

See page 6 for "E161" illustration.

REF. NO.	DESCRIPTION	QTY	NOTES	MODELS: E161-A		E161-B
				2/85 NR thru 8/86 US	9/86 VS thru Current	
1	• Handle	1		217069	217069	217069
2	Cover & Cord	1	2	002401	002401	002401
3	Cord, Term, & Seal	1	2	002402	002402	002402
4	Clamp, Strain Relief	1	2	001770	001770	001770
5	Seal Asm., Cord & Strain Relief	1	2	094032	094032	094032
6	Cover-Mach	1	2,3	001077	001077	001077
7	• Gasket, Case/Cover	1		001011	001011	001011
8	• Wire Pkg (5) Wires	1		001070	001070	004749
9	Capacitor & Clamp Asm	1		002381	002381	002381
10	Housing, Mtr-& Str	1	1,5	002504	002504	002504
11	Bearing, Sleeve	1		001012	001012	001012
12	• Plug, Test-White	2		034090	034090	034090
13	Seal Thru Wall Term	3		003402	003402	003402
14	Rotor & Brg	1	5	002701	002701	002701
15	Bearing, Radial	1		001013	001013	001013
16	• Seal, Mtr Hsg	1		001014	001014	001014
17	• Oil, Dielectric	1		002383	002383	002383
18	Adapter-Mach	1		001003	001003	001003
19	• Seal, Shaft	1		002430	002430	002430
20	Flange Pkg 2" Npt	1		217024	217024	217024
	Flange Pkg 3" Npt	1		317024	317024	317024
21	Impeller "161"	1		004307	004307	004307
22	Housing, Pump-Mach	1		004188	004188	004188
23	Strainer Plate	1		137008	137008	137008
24	• Screw, .25-20 X .75 HHm-SS	4		001916	001916	001916
25	• Screw, .313-18 X 1"HH Cap-SS	4		002608	002608	002608
26	• Screw, #10-24 X.375 RHM-SI SS	2		001883	001883	001883
27	• Sem, 10-24x.375HH-SI Tc.688 Wash	2		002000	002000	002000
28	• Screw, .5-13 X 2 HH Cap-SS	2		001909	001909	001909
29	• Washer, SS-1.25"Odx.562"ldx.078	2		002115	002115	002115
30	• Screw, #6-32x.25RHM SI Tc Stlgr	4		001877	001877	001877
31	• Screw, .25-20x1" HHm-SS	4		007790	007790	007790
▣	Rebuild Kit			002509	004747	004747

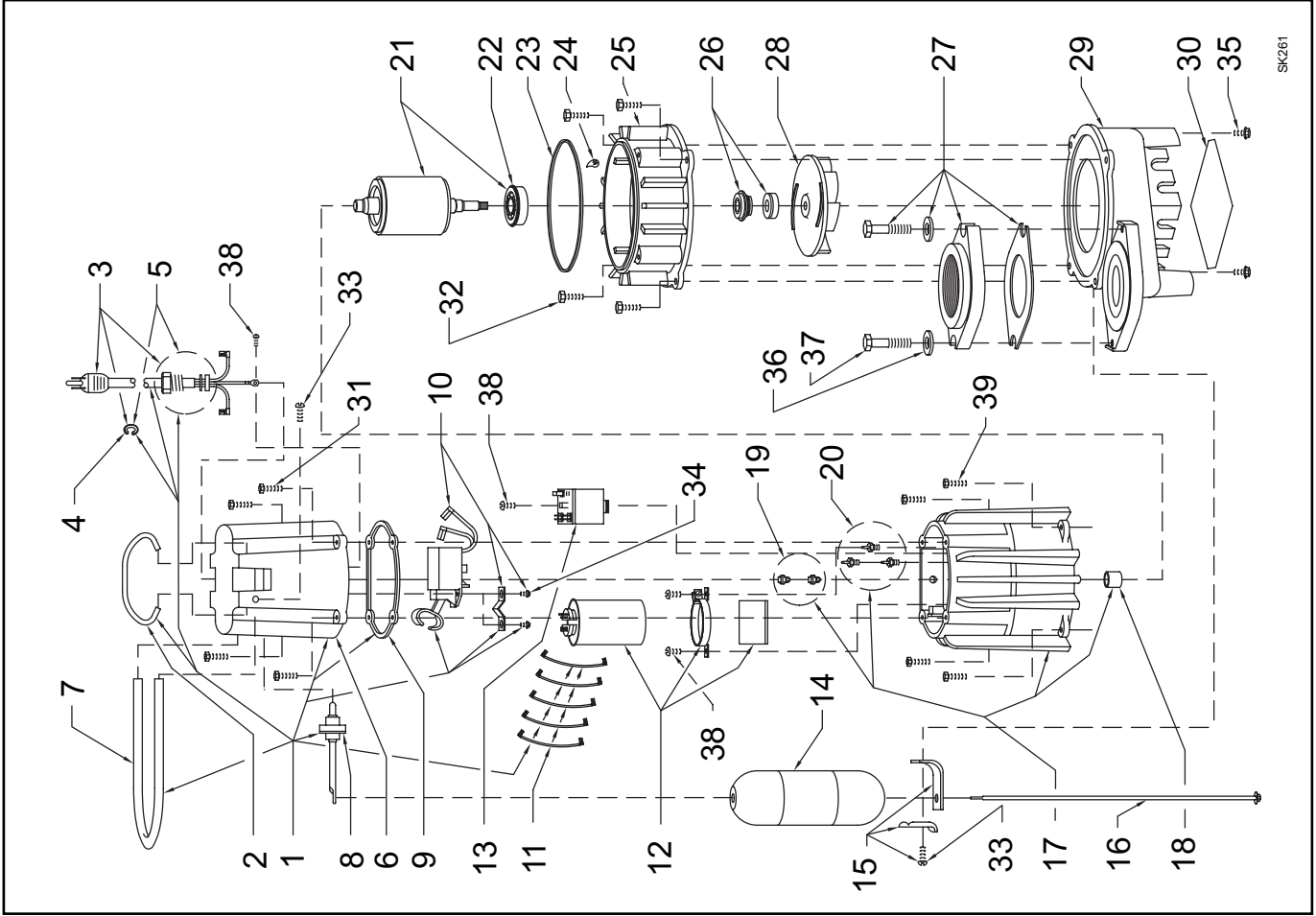
• Items included in Rebuild Kit.

▣ Not shown in illustration.

NOTES:

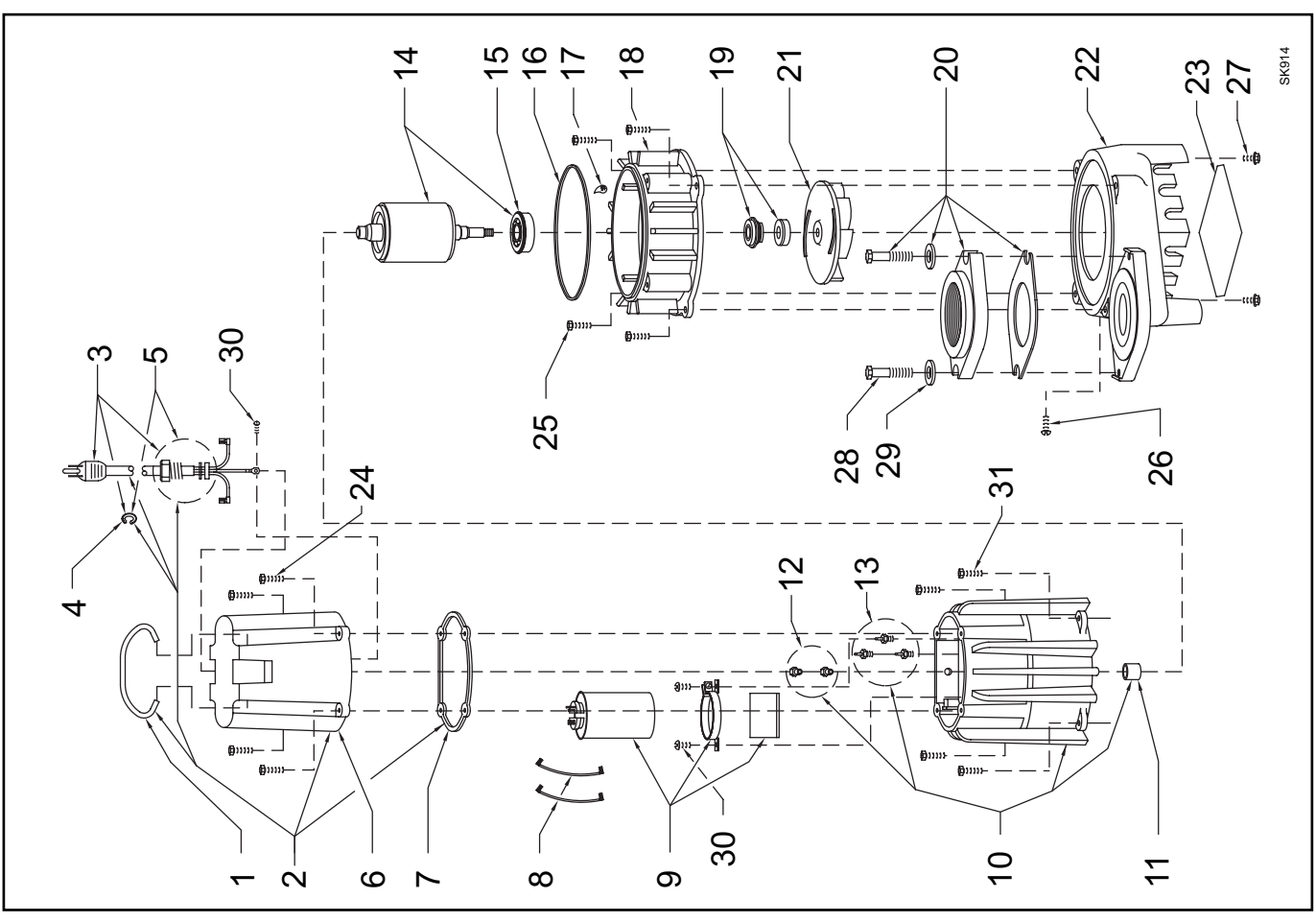
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- 2) If an "X" follows Model No., or Date Mfg. on ID tag, consult factory for ordering of this part.
- 3) See FM0160 Parts Price Sheet for listing of parts prices.
- 4) "NA" indicates, not applicable.
- 5) When ordering specify either GE or Emerson Motor.

REPLACEMENT PARTS ILLUSTRATION FOR MODELS "M161" AND "D161"



SK261

REPLACEMENT PARTS ILLUSTRATION FOR MODELS "N161" AND "E161"



SK914

NOTES



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